

# Metal Etch Primer

## Corrosion Resistance

## Metal Primer



### Commercial Product Data Sheet

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#### **Description**

Sealoflex Metal Etch Primer is a waterborne, acrylic primer for optimum corrosion protection of ferrous metal substrates.

#### **Uses**

Sealoflex Metal Etch Primer is used on bare ferrous metal as an adhesion coat.

#### **Advantages**

- Forms a tough, non chip film
- Good chemical and abrasion resistance
- Quick drying
- Inhibits rust formation
- Waterborne for easy cleaning
- No dangerous fumes from solvents
- Sealoflex Metal Etch Primer is used as a primer for all metal accessories, e.g. drip edge, trim pieces
- Excellent adhesion to Kynar and silicone polyester based coatings

#### **Instructions for Use**

##### **Surface Preparation**

Surface must be clean, oil and grease free and free of loosely adhering particles. Rusted areas should be sand blasted or wire brushed to remove any loose rust. Rust X-2020 is required prior to Metal Etch Primer over rusted areas.

##### **Application**

Apply the Metal Etch Primer by brush, roller or spray. Allow to dry. Then coat with appropriate Sealoflex product and/or Sealoflex System.

##### **Cleaning**

Wash tools and equipment immediately after use with water. Cured Sealoflex Metal Etch Primer can be removed with mineral spirits.

##### **Coverage**

Sealoflex Metal Etch Primer will cover approximately 250 sq. ft./gal.

##### **Precautions**

Do not apply Sealoflex Metal Etch Primer over existing asphalt, bituminous coatings or bituminous aluminum coatings.



# Metal Etch Primer

## Physical and Mechanical Properties

Property (as Manufactured)	Value
Application Temperature	+40°F to 90°F
Shelf Life and Storage Conditions	12 months if unopened & stored between +40°F & 100°F <i>Do Not Allow to Freeze</i>
Density	10 lb./gal.
Color	Oxide red
Packaging	5 gal. metal pails, 55 gal. drums

Ed. July 2016